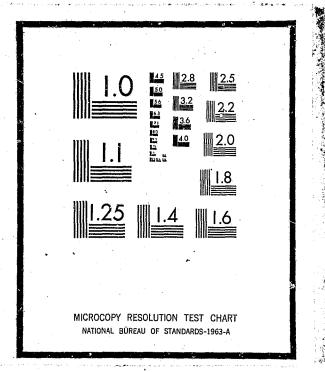
NCJRS

This microfiche was produced from documents received for inclusion in the NCJRS data base. Since NCJRS cannot exercise control over the physical condition of the documents submitted, the individual frame quality will vary. The resolution chart on this frame may be used to evaluate the document quality.



Microfilming procedures used to create this fiche comply with the standards set forth in 41CFR 101-11.504

Points of view or opinions stated in this document are those of the author(s) and do not represent the official position or policies of the U.S. Department of Justice.

U.S. DEPARTMENT OF JUSTICE LAW ENFORCEMENT ASSISTANCE ADMINISTRATION NATIONAL CRIMINAL JUSTICE REFERENCE SERVICE WASHINGTON, D.C. 20531



Prindus is the new name for Prison Industries. The business has grown from £3m to over £10m in the last eight years. It provides an industrial sub-contracting system within which many more companies could expand.

Prindus is a new way of thinking. And a new opportunity.

For the past five years Prison Industries have been undergoing a radical change, helped by some of this country's leading management consultants. The new name Prindus is only the outward sign of a major upheaval in thinking on the whole subject of prisoners and work.

These developments have put Prison Industries in the forefront of the world's penal industrial organisations.

The work which prisoners in modern industrial units do is not a sham. It is genuinely productive. Prisoners make components for television sets, pyjamas for chain stores, public service equipment and parts for cars. They sew jeans on modern

machines; and make paint brushes, travel bags and furniture for both industry and government departments. At market prices. Many well known companies have found it worth their while to sub-contract to prison industrial units, on the grounds of quality, reliability and price.

Traditionally, work in prisons stopped short at being just an occupation. But it is better for both prisoners and society as a whole for the work situation to be realistic and demanding. Efficient, productive and profitable. That way, prisoners are tuned up for a real job on release.

When it comes to basic economics, Prindus is a business. And a business which has not only grown, but which has transformed a \pounds_4^3 m loss into a \pounds_4^3 m profit.

Even so, with 17,000 semi-skilled workers in 400 workshops our productivity could still be increased significantly, perhaps five fold.

And another 2,000 men work in farming and horticulture, just as profitably.



Prindus is not in business to undercut

We do not pretend that Prindus workers are the same as workers in the factory down the road. For a start, they are not in prison by choice; and they are not usually in prison for long. But it is not our policy to exploit them as cheap labour because they have no choice. This is why we quote market prices.

Prindus prices cannot be based purely on costs, as in normal business. But we are constantly reviewing markets with the Trade Associations and Trades Unions concerned, to ensure that no unfair advantage is taken over private enterprise outside.

To this end, during 1971, an important step was taken in the establishment of regular working arrangements with the CBI and TUC which will enable the Home Office to receive guidance on the implementation of its fair competition policy for the prison industries and to ensure that prison service products are not the cause of serious hardship in the private sector.

Prindus production and profits are easing the taxpayer's burden by helping the prisoner to pay his way. Since Prindus competition is not based on cost-plus pricing, its strength must lie above all in flexibility, quality and service.

Few manufacturing companies realise that if they want to expand their output without increasing their overheads, they can enjoy the resources of extra production lines in a prison. Prindus can offer a versatile service from its labour, supervisory management, workshop and plant facilities.

Some companies find, for example, that they prefer to supply their own managers to help with supervising the production of new lines. Most companies rely on the experience of Prindus production and quality control teams and technical specialists. A wide range of options is available.

Prindus can accommodate both short term contracts for companies with a seasonal problem, and the more long-term assignments. So far more than 200 companies have used Prindus services and we are still looking for new markets in manufacture, assembly and

There may be a Victorian shell to many prisons. But this does not mean that inside there is a Victorian workhouse.

Prindus is proud of its products. They cover engineering, woodwork, clothing, textiles and service industries. But the most important product is people, to whom we hope to have offered a new start and self-respect. In helping them industrialists can help themselves.

Eneineeing

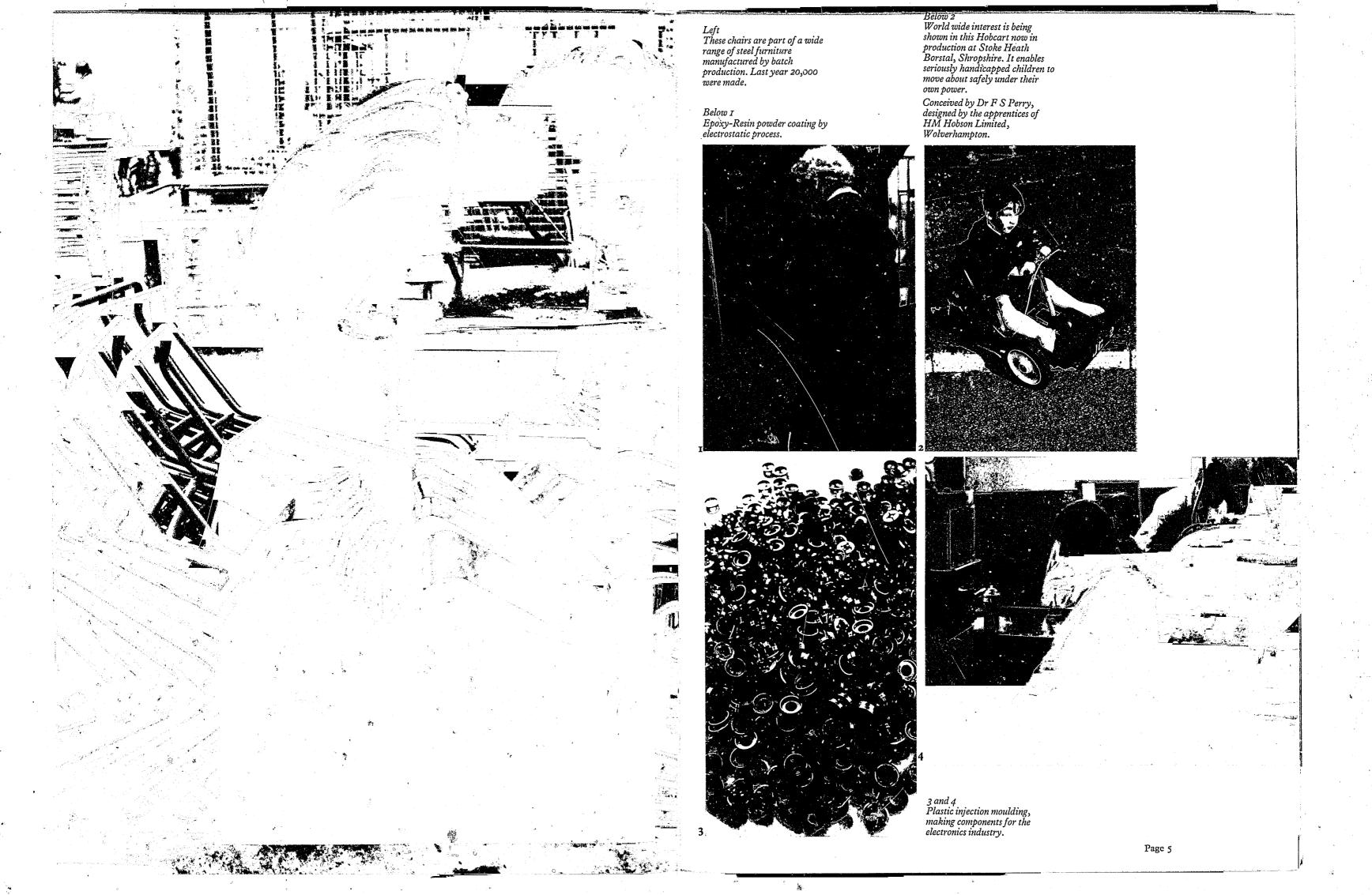
Tanàn Mas aragam agalah daram on in most come, and income for an 1 1 1121 10 . HOUSE 182. G11 . 62 9.10 tot bee et ag e. Challenn ... ein im to at an area one or agreem nark minggar, terrinen far fin 18. Product more than a company of the TOTAL CONTRACTOR SECTION OF and mind on the artificial for the The state of the s \$55500 PERMITTED A 0550 PERMITTED AS 0500







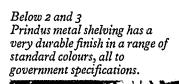




Prindus signs designed to stand weather and vandals.

They are made from steel, aluminium and plastics; silk screen printed by photographic process onto Scotchlite, Scotchcal, Superglow and Niteglow vinyl materials.

School WORKS RD Below 1
Whether it's an aluminium
engraved sign to grace a
Managing Director's office door
or a tough, corrosion and rust-free
road works sign, Prindus can
make a first class job of it.



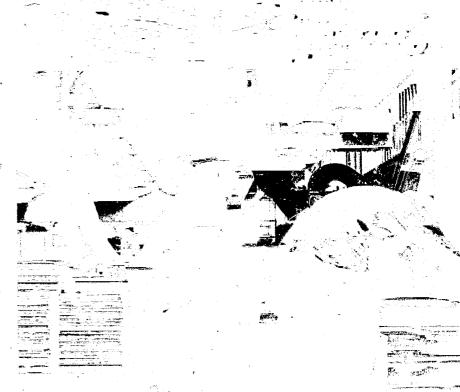




P. T. US

V- U -. V - - 1 -

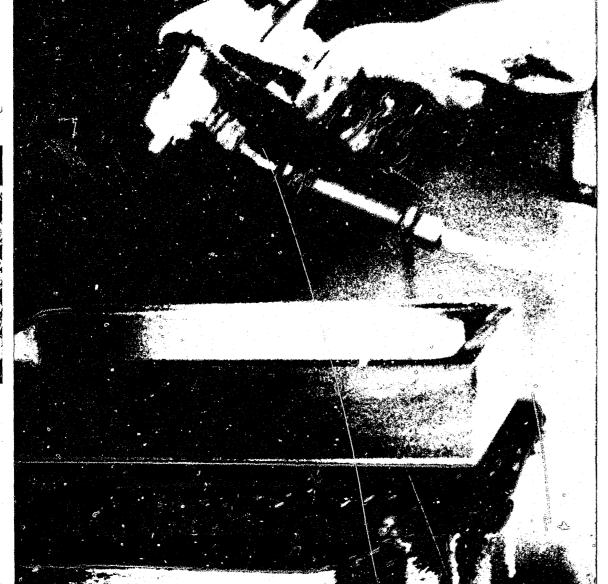
Wheeler is not not not need to be the second of the second



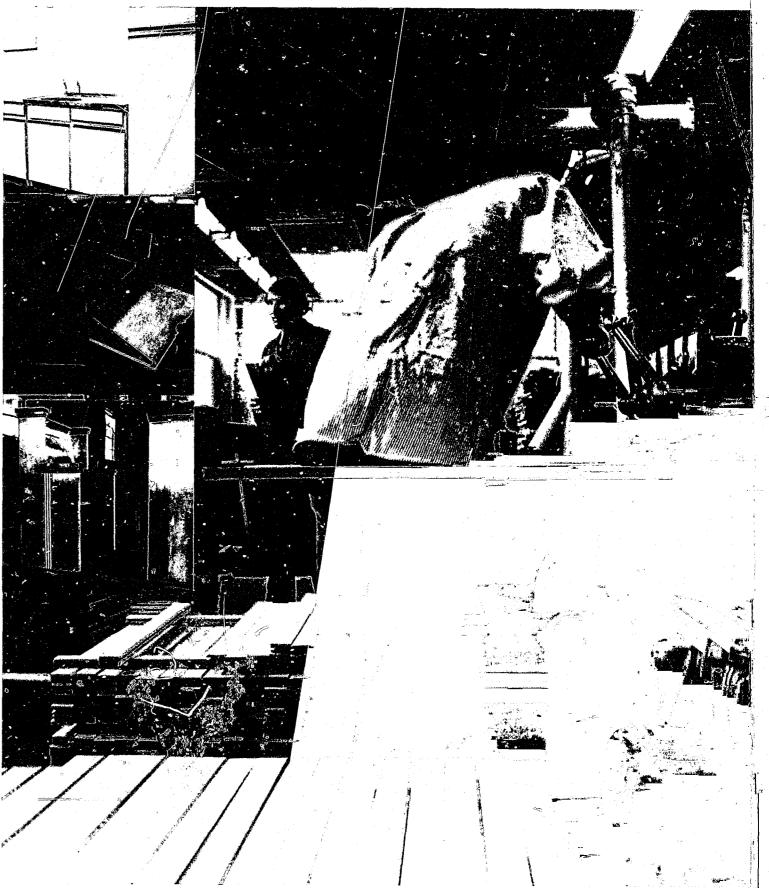


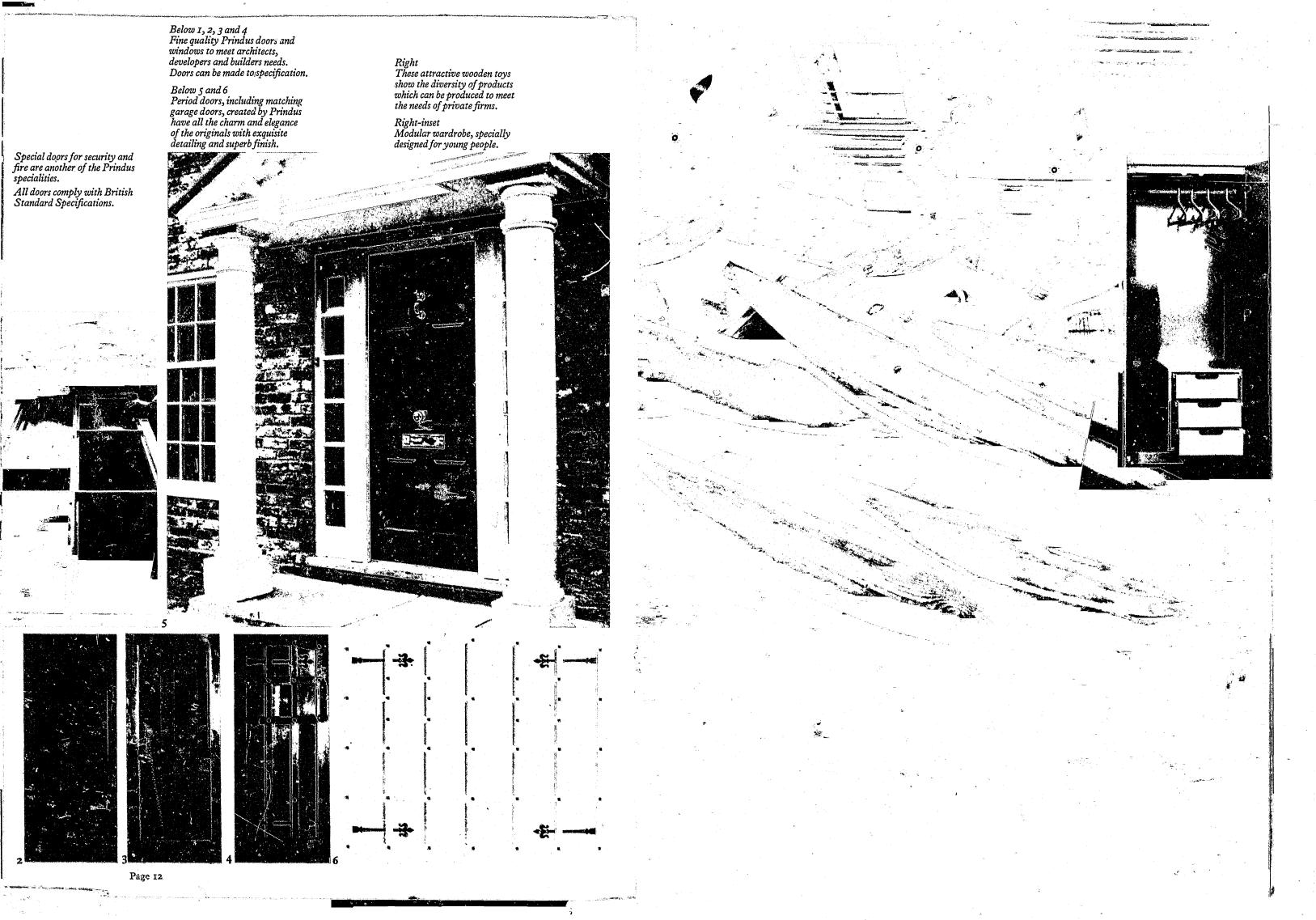
Prindus comfortable attractive modular furniture (consultant designers – Robert Matthew, Johnson-Marshall and Partners) produced for new and existing prison staff quarters, has brought enquiries from commercial interests for offices, university halls of residence and hostels.

The retail trade is also showing an interest in this well made acid-catalysed lacquer finished furniture.



A dovetailer – one of the modern machines used in the production of high quality furniture.



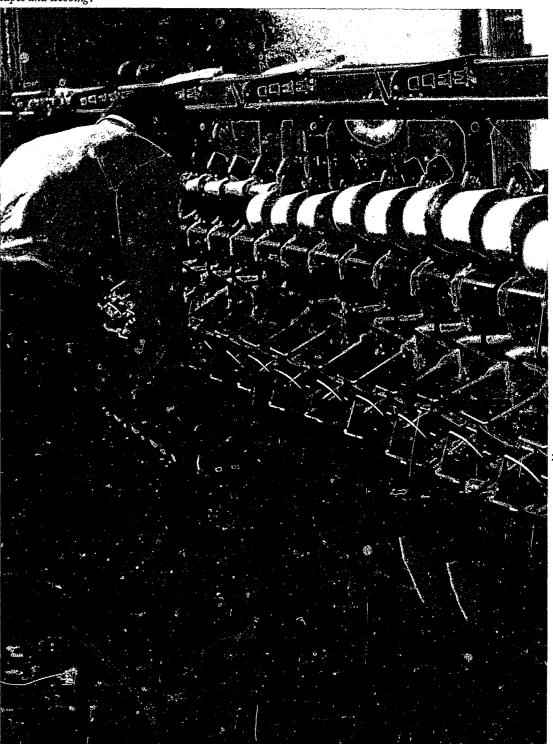


Textiles



Below I
As part of the weaving process
this modern machine is winding
cotton yarn on to pirns.

Below right 2
Prindus weave more than
3 million yarns of cloth a year;
cotton denim, drills, ducks,
sheeting, wool serge, blankets,
towelling, besides a wide range of
tapes and webbing.





Below I and 2
The production of circular single.
knit fabric for underwear seen
here is just part of the expanding
Prindus knitting business.

Flat-bed knitted fully fashioned or cut and sewn sweaters are also a Prindus speciality.

Below 3 Transporter system typical of the installations in many prison clothing units.

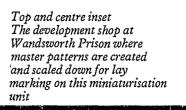




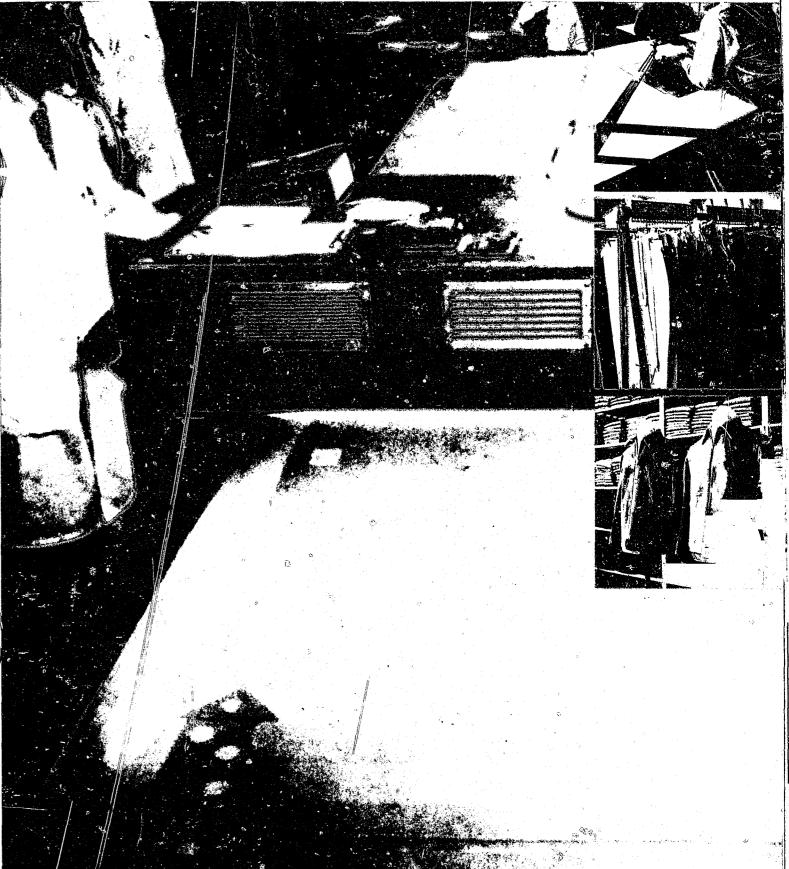




Below
A silhouette marker used for the production of full size lay markers.



Bottom inset Fitting 'Farr' jackets – designed by Christopher Constable of Farr Ergonomics.





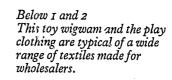
Two garments from the extensive range of protective clothing for hospitals, government departments and industry.

Below I Examples from the wide range of casual trowsers tailored specially for the wholesale fashion trade.

Below 2 One of a range of casual jackets designed by Farr and made in a variety of materials and colours.

Jeans, slacks and skirts are also manufactured for the rapidly expanding leisure wear market.

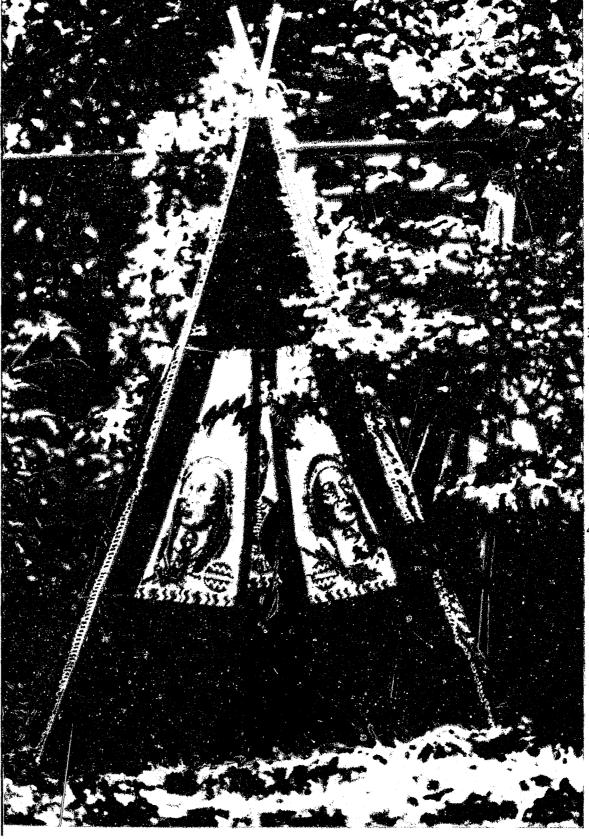












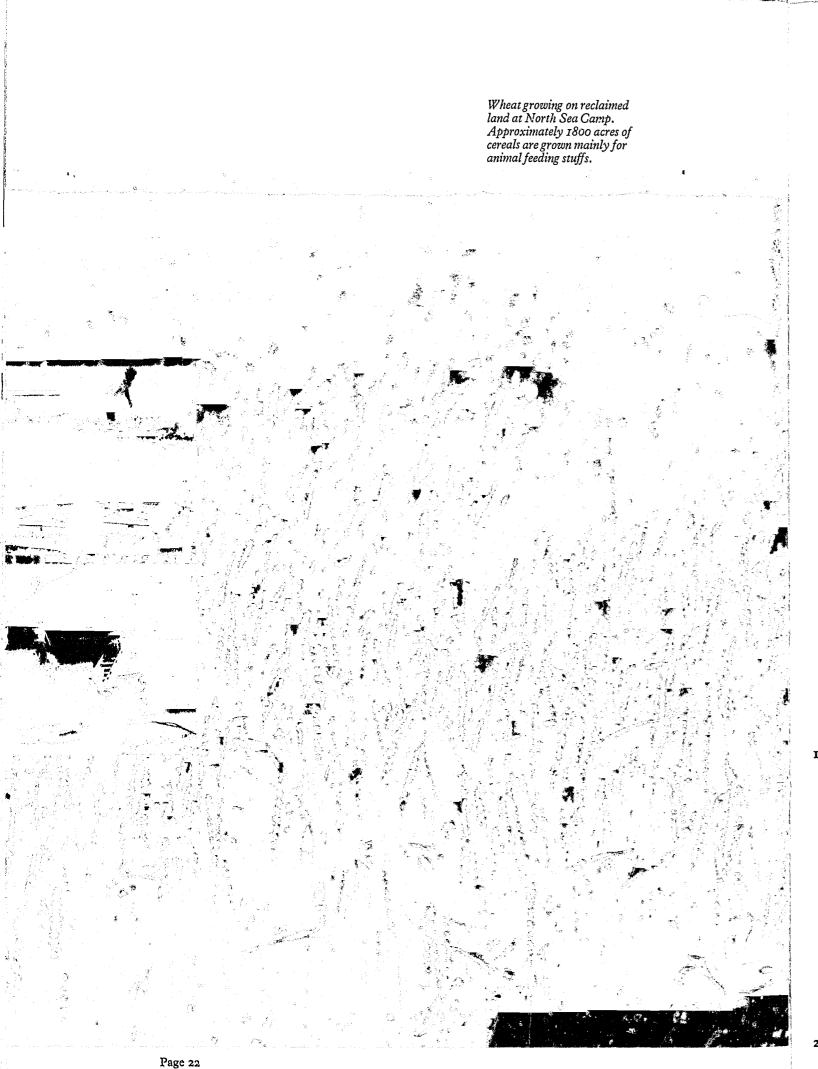
Most of the clothing and bedding for prison use are also manufactured by Prindus.





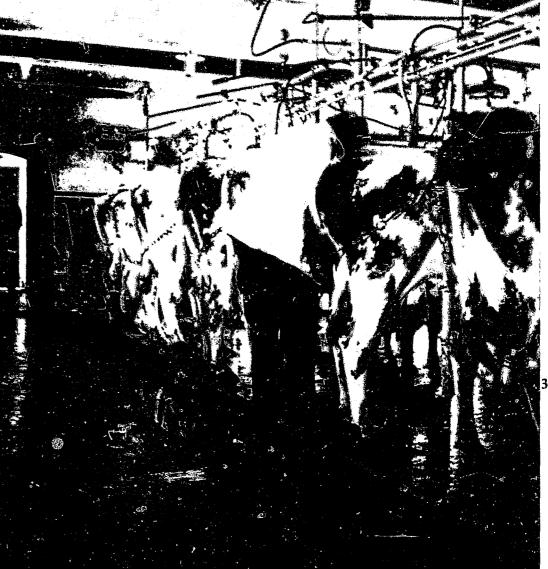
Fains and Eardens

(a) If the processing the process of the process



Below I
Prindus farms have all classes of livestock.
There are 1800 dairy cows producing milk for use in prisons and for sale to the Milk Marketing Board.

Below 2 Pigs – 10,000 are marketed annually.



Below 3 Sheep flocks are kept for grazing marginal lands.

Below 4 Dried grass being bagged ready for distribution to Prindus dairy herds.







THE STATE OF THE S

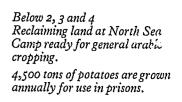
Crops seen here are celery (main picture), peppers and cucumbers (top and centre inset).

Bottom inset Gooked beetroot packed ready for market.





Below I and inset Ornamental grounds and reclaimed stone quarry now used as a sports field at Portland Borstal.









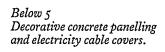


Concrete
Below 1
Decorative aggregate panels
being finished.

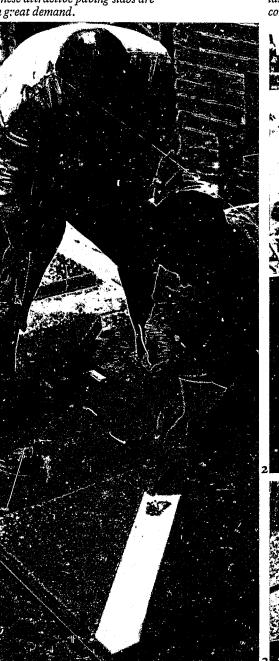
Below 2 Fencing posts receiving finish trowelling.

Below 3 Park bench supports in various aggregate finishes.

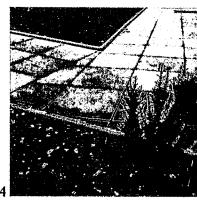
Below 4 These attractive paving slabs are in great demand.



A few of the products made in large quantities for public corporations.









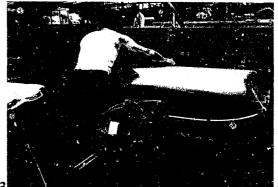




Laundry
Fifty tons or 160,000 articles
per week are laundered for the
Oxford Regional Hospital Board
at this large commercial laundry
at Coldingley Prison in Surrey.

Left Draw sheets being fed into a three roll ironer.







Below I Dirty linen on a overhead conveyor awaiting classfication sorting and weighing.

Below 2
Two of the ten large washing
machines wisch can handle two
tons per washing cycle of about
40 minutes.



Below left 3 Pressing protective clothing on a Rotary Press.

Below left 4 The conditioning and flat work ironing area.

Below left 5 Pressing of ward orderlies smocks on a collar and cuff press. In the right background a nurse's dress is being prepared for a cabinet press.

Below left 6
Sorting, sub-racking and racking area for nurses' individual uniform pieces.

Metal recovery
Merchants rely on Prindus for
cable stripping and the
breakdown of electric motors,
assemblies etc. to reclaim nonferrous and ferrous metals.

This industry contributes to import saving while giving energetic employment to short term prisoners.

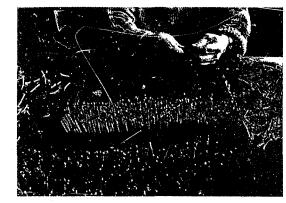


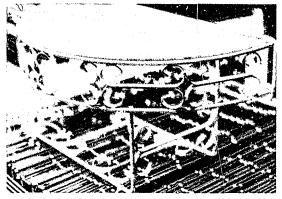


Private firm work
Many firms, large and small,
sub-contract to Prindus the
sub-assembly jobs off their
production lines. For long runs,
Prindus install the necessary
equipment; and, of course, we

are particularly adept at labour-intensive jobs. Gustomers accept Prindus as an extension of their own works' capacity (without the capital expenditure such actual extension would require.)



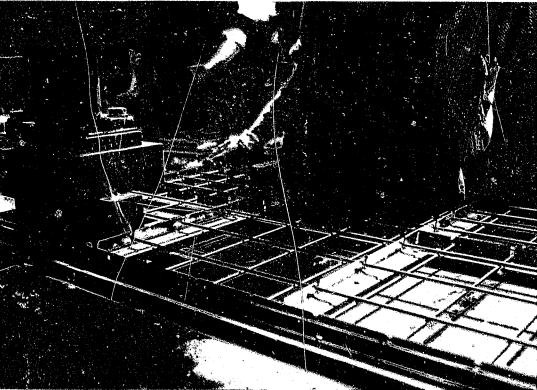




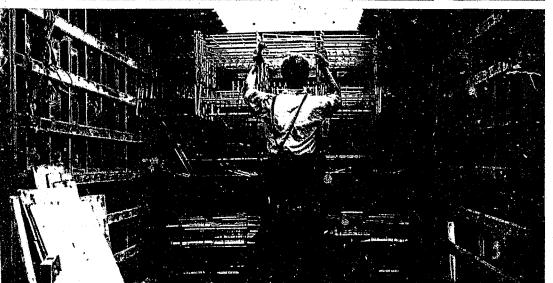
Footwear and

leatherwork
Prindus industrial boots and
shoes have proved their durability
and comfort in the most exacting
conditions.

A wide range of leatherwork is also carried out as a service to other industries.









Printing
From typesetting to binding
Prindus printing shops meet most
of the Prison Service
requirements and provide a
service for Her Majesty's
Stationery Office.

Books, pamphlets, leaflets, forms etc. are produced.



